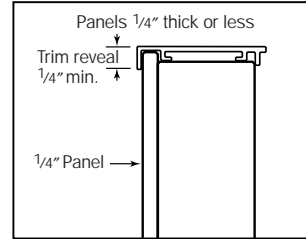
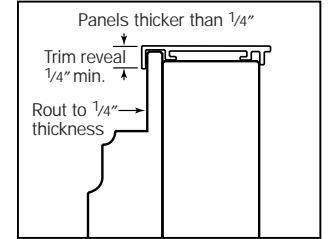


If the thickness of the custom panels is less than 1/4-inch, they must be backed up with a sheet of shim material to build the total thickness to 1/4-inch. If the panel is thicker than 1/4-inch, an edge must be routed around the panel to ensure a proper fit. See illustrations 3 and 4.

To install framed panels, see the detailed procedures outlined in the Sub-Zero 600 Series Installation Guide.



Illus. 3

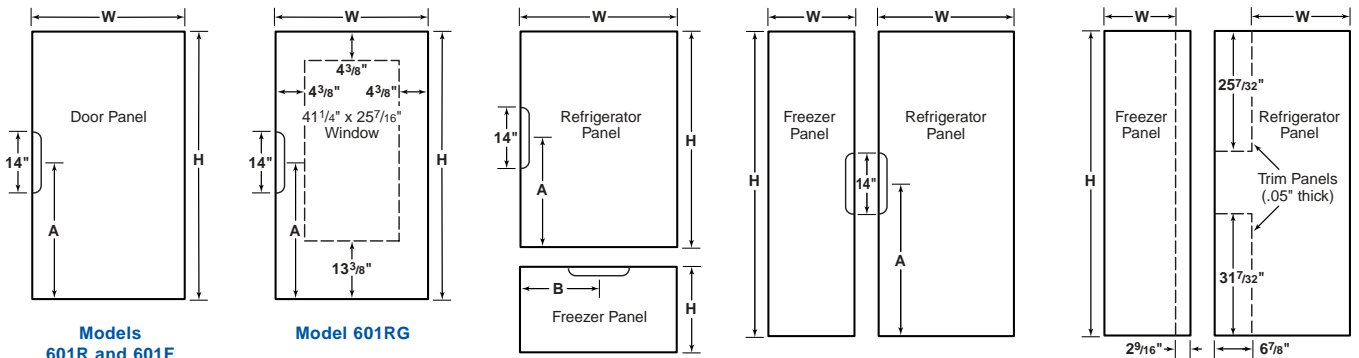


Illus. 4

### FRAMED PANEL SPECIFICATIONS

Model	601R*	601F	611	650	561	642	680	632	690
(W) Refrigerator Panel	34 <sup>1</sup> / <sub>8</sub> "	–	28 <sup>1</sup> / <sub>8</sub> "	34 <sup>1</sup> / <sub>8</sub> "	19 <sup>1</sup> / <sub>8</sub> "	24"	16 <sup>7</sup> / <sub>8</sub> "	27 <sup>11</sup> / <sub>16</sub> "	20 <sup>9</sup> / <sub>16</sub> "
(H) Refrigerator Panel	58 <sup>15</sup> / <sub>16</sub> "	–	48 <sup>1</sup> / <sub>16</sub> "	48 <sup>1</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "
(W) Freezer Panel	–	34 <sup>1</sup> / <sub>8</sub> "	28 <sup>1</sup> / <sub>8</sub> "	34 <sup>1</sup> / <sub>8</sub> "	14 <sup>5</sup> / <sub>8</sub> "	15 <sup>5</sup> / <sub>8</sub> "	12 <sup>13</sup> / <sub>16</sub> "	17 <sup>15</sup> / <sub>16</sub> "	15 <sup>1</sup> / <sub>8</sub> "
(H) Freezer Panel	–	58 <sup>15</sup> / <sub>16</sub> "	18 <sup>3</sup> / <sub>8</sub> "	18 <sup>3</sup> / <sub>8</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "	67 <sup>11</sup> / <sub>16</sub> "
(A) Handle Recess Location	29 <sup>15</sup> / <sub>32</sub> "	29 <sup>15</sup> / <sub>32</sub> "	24 <sup>1</sup> / <sub>32</sub> "	24 <sup>1</sup> / <sub>32</sub> "	38 <sup>5</sup> / <sub>32</sub> "	38 <sup>5</sup> / <sub>32</sub> "	–	38 <sup>5</sup> / <sub>32</sub> "	–
(B) Handle Recess Location	–	–	14 <sup>1</sup> / <sub>16</sub> "	17 <sup>1</sup> / <sub>16</sub> "	–	–	–	–	–

\*Overall dimensions for Model 601RG are identical to the Model 601R, note additional dimensions to allow for window.



Illus. 2

**IMPORTANT NOTE:** On all models except Models 680 and 690, routing, recessing or optional extended handles may be required on raised panels for finger clearance under the handle. Refer to the full-scale illustrations at the end of this section.

**IMPORTANT NOTE:** The Model 601RG overall framed panel sizes are identical to the Model 601R. However, you must allow for the 41<sup>1</sup>/<sub>4</sub>" x 25<sup>7</sup>/<sub>16</sub>" window.

**IMPORTANT NOTE:** The weight of each panel cannot exceed 50 pounds.

## OPTIONAL GRILLE PANEL – FRAMED APPLICATION

You may choose to use Sub-Zero's optional panel grille for some of your installations. This is available on all 600 Series units with the exception of Models 601R, 601RG and 601F. The sizes for the panel insert are listed in the Optional Grille Panel Specifications – Framed Application charts.

The widths on all of the specific grille panels will be the same, regardless of height, for each model. The various heights of each of the grilles are shown next to the corresponding grille height. Just combine the model width along with the grille height and you will have the panel size.

## OPTIONAL GRILLE PANEL SPECIFICATIONS – FRAMED APPLICATION

### GRILLE PANEL WIDTH

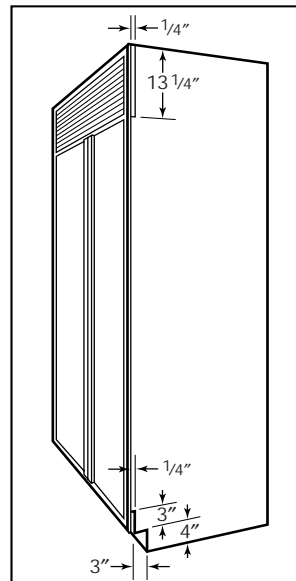
Model	611	650	561	642	680	632	690
Width of Grille Panel	28 <sup>3</sup> / <sub>16</sub> "	34 <sup>3</sup> / <sub>16</sub> "	34 <sup>3</sup> / <sub>16</sub> "	40 <sup>3</sup> / <sub>16</sub> "	40 <sup>3</sup> / <sub>16</sub> "	46 <sup>3</sup> / <sub>16</sub> "	46 <sup>3</sup> / <sub>16</sub> "

Grille Size	10"	11"*	12"	13"	14"	15"
Height of Grille Panel (611, 650, 561**, 642, 680, 632 & 690)	8 <sup>15</sup> / <sub>16</sub> "	9 <sup>15</sup> / <sub>16</sub> "	10 <sup>15</sup> / <sub>16</sub> "	11 <sup>15</sup> / <sub>16</sub> "	12 <sup>15</sup> / <sub>16</sub> "	13 <sup>15</sup> / <sub>16</sub> "

\*The 11" high grille is standard on all 600 Series units. \*\*For Model 561, prior to #1,810,000 contact Customer Service at 1-800-222-7820.

## SIDE PANELS

When planning for side panels with the installation of the 600 Series unit, you need to be aware of space configuration to achieve a pleasing fit. Depending on the exact panel you are using with your unit, the height of the panel will vary. Refer to illustration 11 for placement of cuts around the toe kick and grille area and remember that the dimension to the back of the main frame is 23<sup>7</sup>/<sub>8</sub> inches.

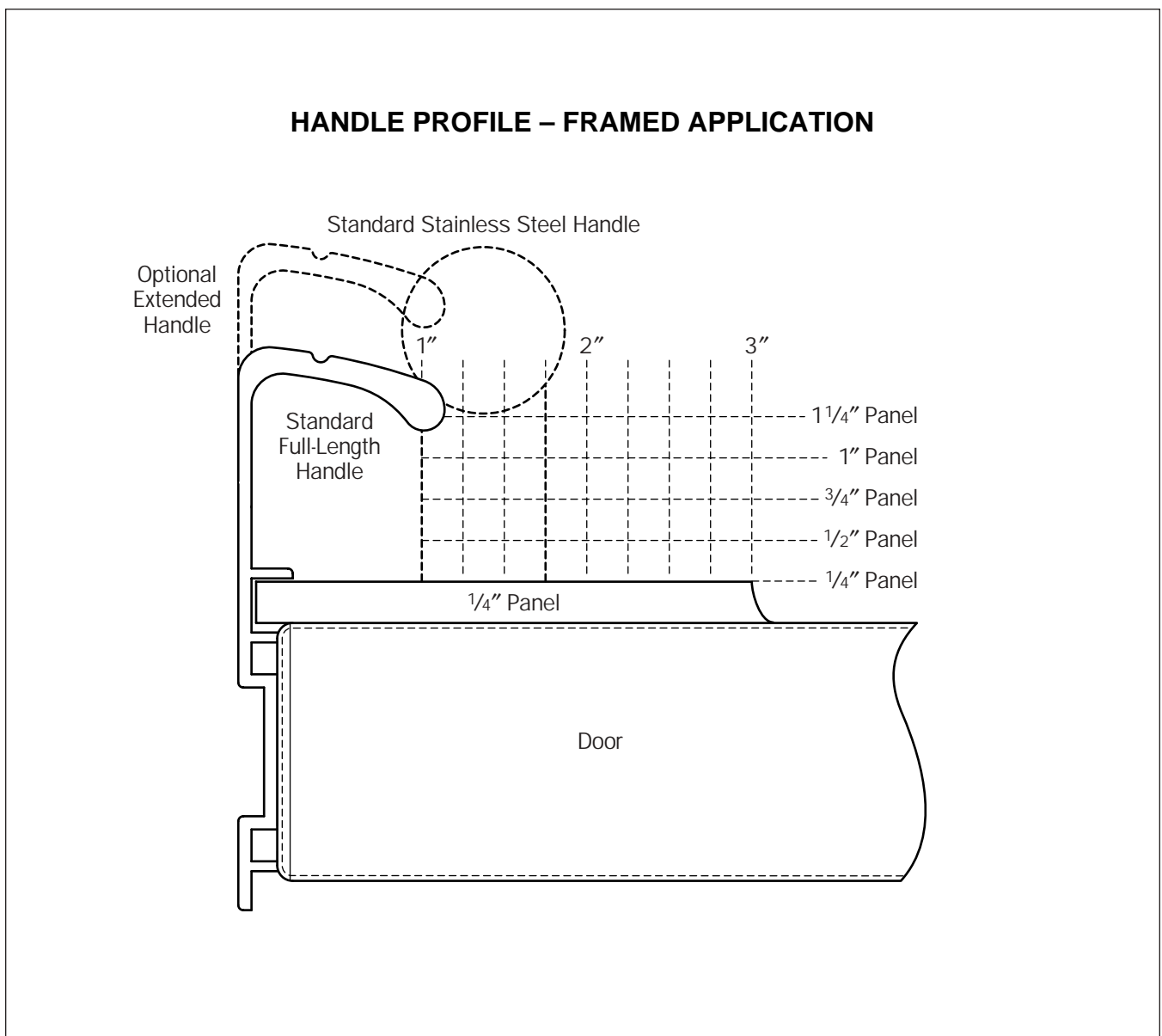


Illus. 11

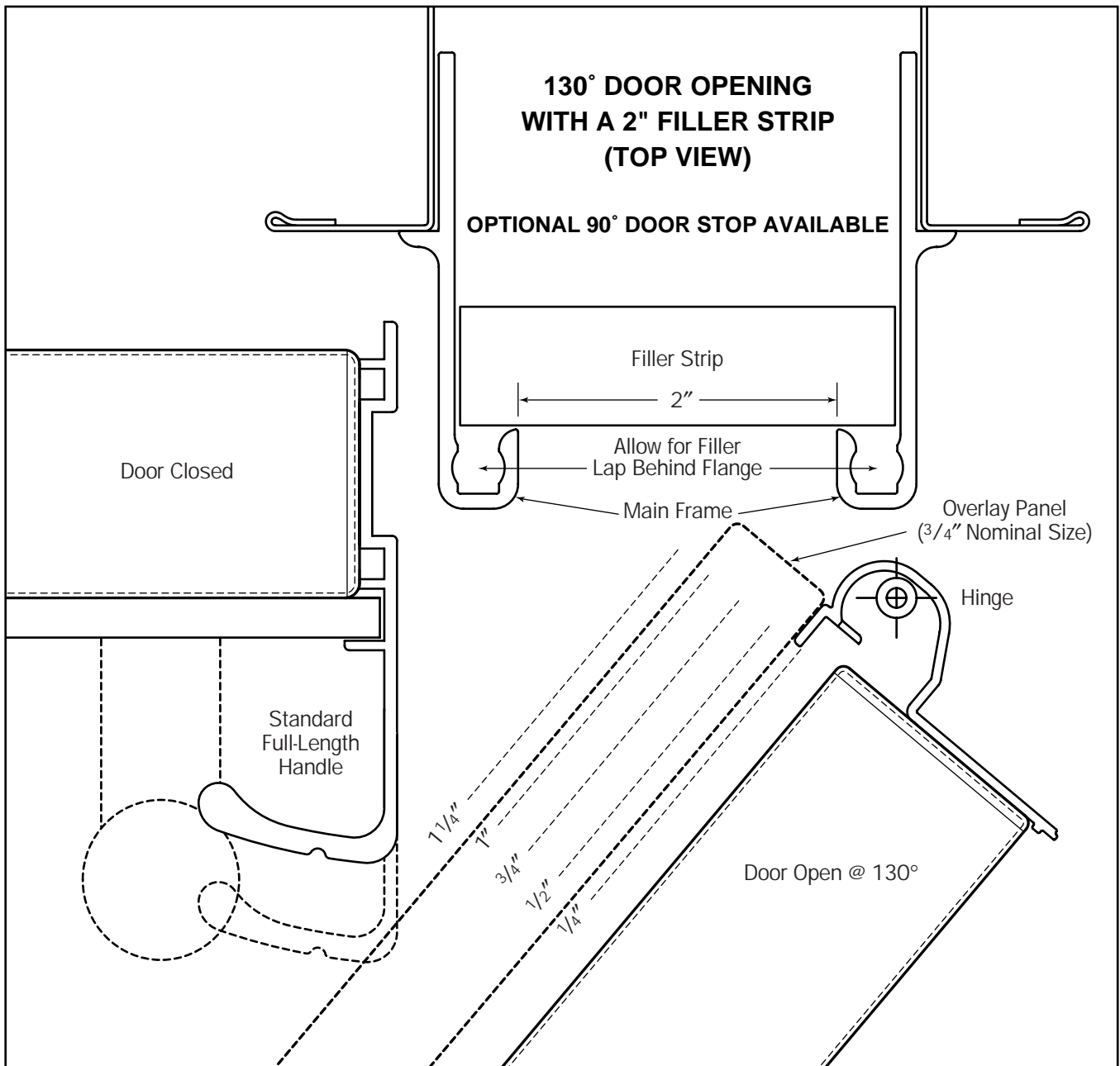
# 600 SERIES

The following full-scale illustrations enable you to understand some of the unique situations you may face as you design the 600 Series full-size units into homes. These pages can be easily removed and photocopied or used in your tracings.

Illustration 12 shows handle placement for framed applications. Also, in illustration 12 you can see the difference between the standard full-length handle and the optional extended full-length handle or standard stainless steel handle illustrated in the dashed line.



Illus. 12



Illus. 13

This illustration 13 shows handle placement for framed applications. Also, you can see the difference between the standard full-length handle and the optional extended full-length handle or standard stainless steel handle illustrated in the dashed line.